



## RUST-INHIBITED PETROLEUM HYDRAULIC FLUID

**NATO CODE C-635 – MIL-PRF-6083 G**  
**DCSEA 535/A – DEF STAN 80-142 Iss.2 – PX-26**

### DESCRIPTION

Hydraunycoil FH 6 is a petroleum-based hydraulic fluid with a viscosity of 15 cSt at 40°C and a viscosity index exceeding 300. It exhibits strong anti-rust properties.

Hydraunycoil FH 6 is micro-filtered and is supplied with a controlled particulate contamination. It can be used over an extremely wide temperature range, from - 54°C to + 135°C in air-tight circuits.



### APPLICATION

Hydraunycoil FH 6 is intended primarily for use as a preservative medium for aircraft hydraulic systems and components and as an operational preservative fluid for ordnance equipment such as recoil systems and hydraulic systems for rotating weapon or aiming devices.

Characteristic	Unit	Typical Result	DEF STAN 80-142/2 Limit	Test method
- Appearance	-	conform	clear, homogeneous, free from visible impurities	visual examination
- Colour	Lovibond Red	27	20 - 40	IP 71
- Density at 20°C	-	0.853	-	ASTM D 4052
- Kinematic viscosity				
at 100°C		5.7	min. 4.0	
at 40°C	mm <sup>2</sup> /s	15.2	min. 13.0	ASTM D 445
at -40°C		470	max. 500	
at -54°C		2160	max. 3000	
- Stability, 72h at - 54°C	-	pass	conform	FTM-S-791-3458
- Flash point, PM	°C	91	min. 81	ASTM D 93
- Pour point	°C	- 66	max. - 60	ASTM D 97
- Total acid number	mg KOH/g	0.04	-	ASTM D 664
- Evaporation loss, 6 h at 71°C	% w	15.8	max. 20	ASTM D 972
- Copper corrosion, 2 h at 100°C	-	2	max. 2	IP 154
- Water content	mg/kg	160	max. 500	ASTM D 1533
- Steel-on steel wear, 1h at 40 kg	mm	0.97	max. 1.5	IP 239
- Solid particle content				
5 - 15 µm		2000	max. 10000	
15 - 25 µm		480	max. 1000	
25 - 50 µm	nb/100 cm <sup>3</sup>	70	max. 150	HIAC automatic counter
51 - 100 µm		12	max. 20	
> 100 µm		1	max. 5	
- Humidity Cabinet Test	h	340	min. 100	ASTM D 1748
- Elastomer NBR-L compatibility, 168 h at 70°C	% v	24	19 to 30	FTM-S-791-3603
- Foaming test (tendency/stability)				
at 24°C	cm <sup>3</sup> /min	50/0	max. 100/0	ASTM D 892
at 94°C		35/0	max. 100/0	
at 24°C after 94°C		50/0	max. 100/0	

The values above are typical values. They do not constitute any contractual commitment. Sales specifications are available on request. The present technical data sheet replaces all the previous editions.

